## Claims

1. A thrust converter comprising:

reciprocating movement means;

reciprocation-rotation conversion means for converting reciprocating movement of the reciprocation movement means into rotational movement;

rotation-reciprocation conversion means for converting rotational movement of the reciprocation-rotation conversion means into reciprocating movement; and

reaction-force receiving means for supporting reaction force of reciprocating movement of the rotation-reciprocation conversion means.

- 2. The thrust converter according to claim 1, wherein the reciprocation movement means, the reciprocation-rotation conversion means, the rotation-reciprocation conversion means, and the reaction-force receiving means are aligned in one line; and a through hole is formed to pass through the center axes thereof.
- 3. The thrust converter according to claim 1 or 2, wherein the reciprocation-rotation converter means comprises a first screw member to which axial thrust is imparted by the reciprocation movement means, a second screw member to be

screw-engaged with the first screw member, and a first detent section for locking the first screw member to restrict movement to only an axial direction;

the rotation-reciprocation conversion means comprises a screw section provided on the second screw member in a position different from the location of a screw section to be screw-engaged with the first screw member, a third screw member to be screw-engaged with the screw section, and a second detent section for locking the third screw member to restrict movement to only an axial direction; and

the reaction-force receiving means comprises a substrate, the second screw member, and a first shaft bearing for supporting the second screw member on the substrate to allow rotation and to prohibit axial movement.

- 4. The thrust converter according to claim 3, wherein the first screw member is supported by the reciprocation movement means by way of a second shaft bearing to be rotatable.
- 5. The thrust converter according to any one of claims 1 to 4, wherein the reciprocation movement means comprises a motor, and motor rotation-reciprocation conversion means for converting rotating movement of a shaft of the motor into reciprocating movement.

6. The thrust converter according to claim 1 or 2, wherein the reciprocation movement means comprises a motor, a fourth screw member provided on a load-side extremity of a shaft of the motor, a fifth screw member to be screw-engaged with the fourth screw member, a third detent section for locking the fifth screw member to restrict movement to only an axial direction, and motor rotation-reciprocation conversion means for converting the rotating movement of the shaft of the motor into reciprocating movement;

the reciprocation-rotation conversion means comprises a first screw member supported by the fifth screw member to allow rotation and to prohibit axial movement by way of a second shaft bearing, a second screw member to be screw-engaged with the first screw member, and a first detent section for locking the first screw member to restrict movement to only the axial direction;

the rotation-reciprocation conversion means comprises a screw section provided on the second screw member in a position different from the location of a screw section to be screw-engaged with the first screw member, a third screw member to be screw-engaged with the screw section, and a second detent section for locking the third screw member to restrict movement to only an axial direction; and

the reaction-force receiving means comprises a substrate, the second screw member, and a first shaft bearing for

supporting the second screw member on the substrate to allow rotation and to prohibit axial movement.

- 7. The thrust converter according to any one of claims 3 to 6, wherein the second detent section for locking the third screw member to restrict movement to only an axial direction is interposed between the third screw member and a first screw member.
- 8. The thrust converter according to any one of claims 3 to 7, wherein screw lead of the first screw member and screw lead of a second screw member to be screw-engaged with the first screw member are greater than screw lead of a screw section provided on the second screw member in a position different from the location of a screw section to be screw-engaged with the first screw member and greater than screw lead of a third screw member to be screw-engaged with the screw section.
- 9. The thrust converter according to any one of claims 3 to 7, wherein screw lead of the first screw member and screw lead of a second screw member to be screw-engaged with the first screw member are smaller than screw lead of a screw section provided on the second screw member in a position different from the location of a screw section to be screw-engaged with the first screw member and smaller than screw lead of a third

screw member to be screw-engaged with the screw section.

- 10. The thrust converter according to any one of claims 3 to 9, wherein a screw lead angle between a screw section which is formed on the second screw member in a location different from that of a screw section to be screw-engaged with the first screw member and a third screw member to be screw-engaged with the screw section is taken as  $\beta$  and a coefficient of friction of a screw is taken as  $\mu$ , a screw is formed to meet a relationship  $\tan \beta < \mu$ .
- 11. The thrust converter according to any one of claims 3 to 10, wherein a main spindle shaft of a chucking apparatus corresponding to the substrate is secured to a mount frame fixed to a load-side bracket of a motor by way of a third bearing to be rotatable and not to be capable of axial movement.
- 12. The thrust converter according to any one of claims 4 to 11, wherein the second bearing is constituted of a double bearing.
- 13. A method of controlling the thrust converter as defined in claim 5 or 6, wherein a motor whose torque can be controlled through current control is used as the motor, and constant thrust is produced by constant control of the current

to the motor.

- 14. A method of controlling the thrust converter as defined in claim 5 or 6, wherein a motor whose torque and positions can be controlled through current control is used as the motor; and wherein the position of the motor is controlled until the motor moves to a predetermined position, and torque of the motor is controlled.
- 15. A method of controlling the thrust converter as defined in claim 5 or 6, wherein the position or torque of a motor of the thrust converter is corrected on the basis of a moving status of an external drive source other than a drive source of the thrust converter.
- 16. A method of controlling the thrust converter as defined in claim 5 or 6, wherein the position of a motor of the thrust converter is corrected on the basis of the temperature of a machine having the thrust converter provided thereon.
- 17. A controller for controlling the thrust converter defined in claim 5 or 6, comprising:

an input section for entering a moving status of an external drive source other than a drive source of the thrust

converter;

computation means for computing the amount of correction used for correcting the position or torque of a motor of the thrust converter on the basis of the moving status entered by way of the input section; and

correction means for correcting the position or torque of the motor of the thrust converter on the basis of the computed amount of correction.

18. A controller for controlling the thrust converter as defined in claim 5 or 6, comprising:

an input section for entering the temperature of a machine having provided thereon the thrust converter;

means for computing the amount of correction required for correcting the position of a motor of the thrust converter or reading the amount of correction from memory; and

correction means for correcting the position of the motor of the thrust converter in accordance with the amount of correction.

19. A controller for controlling the thrust converter as defined in claim 5 or 6, comprising:

a manual instruction device for inputting a positional instruction to a motor whose torque and position can be controlled:

control means for controlling the position and torque of the motor; and

changeover means for which operates the motor through position control on the basis of a difference when a difference between the positional instruction and the current position is lower than a predetermined value and changes the motor to torque control when the difference between the positional instruction and the current position exceeds the predetermined value.

20. A controller for controlling the thrust converter as defined in claim 19, wherein the changeover means comprises:

current limit means for limiting a current instruction to be sent to the motor; and

means which sets a limit current value of the current limit means so as to become greater than a current instruction value based on a difference when a difference between the positional instruction and the current position is lower than a predetermined value and which sets the limit current value of the current limit means so as to become smaller than the current instruction value based on a difference when a difference between the positional instruction and the current position exceeds the predetermined value.

21. A controller for controlling the thrust converter

as defined in claim 5 or 6, comprising:

an input section for entering a correction value to be used for correcting a mechanical positional error of the thrust converter;

storage means for storing the correction value entered by way of the input means; and

correction means for correcting the mechanical positional error of the thrust converter on the basis of the correction value stored in the storage means.